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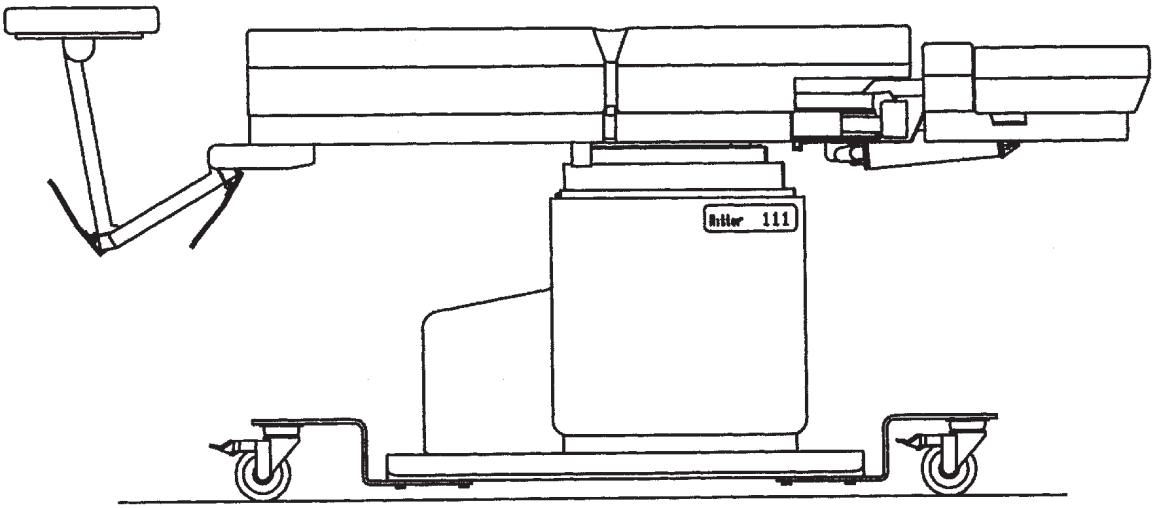
MIDMARK®

# Installation Instructions for 9A197 Caster Base

**Applicable Models: 111, 112, 114, 117, 119, 411, and 419**



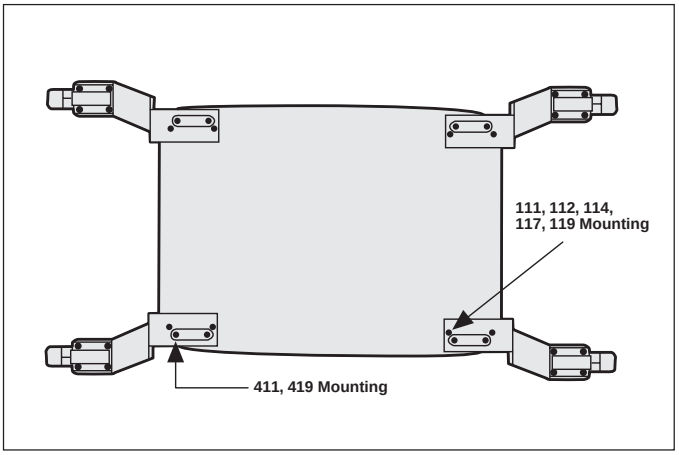




FIGURE 1

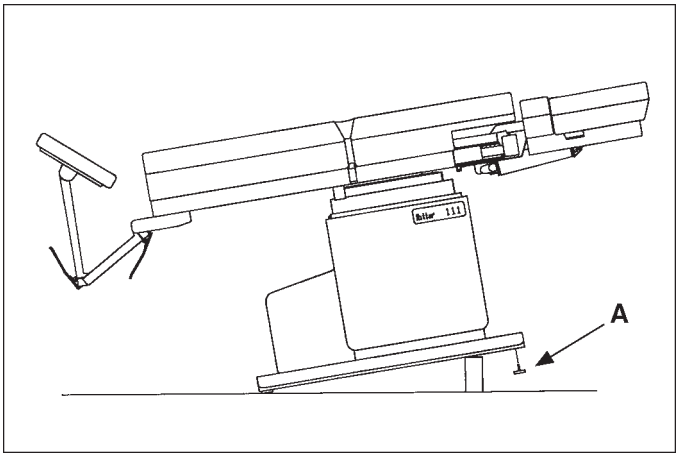



FIGURE 2

## Unpacking

The 9A197 Caster Base consists of the following parts:

| Qty. | Part |
|---|---|
| (2) | Right Hand Caster Assemblies |
| (2) | Left Hand Caster Assemblies |
| (8) | 5/16-18 Whizlock Bolts |

## Installation

1. Raise and support foot end of table base as shown in Fig. 2, (Picture shows a 2x4 support).

**DANGER**
**Failure to firmly support table with a solid support may result in personal injury and/or equipment damage.**

2. Remove (2) leveling screws from base (A, Fig. 2).

3. Determine proper bracket mounting holes for your table (Fig. 1)

4. Secure (1) left hand and (1) right hand Caster Support to table using (4) $^{5}/_{16}$-18 whizlock bolts supplied with kit. Note the orientation of supports to prevent interference with Foot Section (Fig. 1).

**DANGER**
**Failure to properly orient caster supports may result in personal injury and/or equipment damage.**

5. Remove supports and gently lover table to floor.

6. Lock Front Casters to keep table from rolling. Raise rear of table base onto supporting surface as in step 1.

**DANGER**
**Failure to lock front casters and firmly support table with a solid support may result in personal injury and/or equipment damage.**

7. Remove (2) Leveling screws from rear of table base.

8. Determine proper bracket mounting holes for your table (Fig. 1)

9. Secure (1) left hand and (1) right hand Caster Support to table using (4) $^{5}/_{16}$-18 whizlock bolts supplied with kit. Note the orientation of supports (Fig. 1).

10. Remove supports and gently lower table to floor.

## Brake Operation

1. The caster brake is actuated by pushing down on the locking lever.

2. To unlock, push down on the release tab or pull up on the locking lever.

3. Note: Lock all (4) casters before operating table.

**DANGER**
**Failure to lock all casters before operating table may result in personal injury and/or equipment damage.**

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